

## Morgan Rushworth HBM 100/300 Horizontal Bending Press 415V



The Morgan Rushworth hydraulic horizontal bending machines are ideal for precision bending, straightening, punching and shearing. Available with capacities from 10 tonnes up to 100 tonnes and with a large range of optional tooling, these machines are capable of performing a whole variety of bending operations. The bending stroke and ram return positions are set using a simple digital programmer. Standard tools for bending flat bars are included.

## Features

- Extremely adaptable and capable of a wide range of bending applications
- Digital setting of bending stroke and ram return positions
- Stroke regulation by means of sensitive electric limit switches
- Standard bar bending tools included
- Large range of special tooling available
- Ideal for one off or production applications
- Forward/reverse footpedal control

## Technical Specification

| MODEL            |        | HBM 100/300 |
|------------------|--------|-------------|
| Bending capacity | tonne  | 100         |
| Table size       | mm     | 750 x 1425  |
| Tooling height   | mm     | 300         |
| Stroke           | mm     | 285         |
| Table height     | mm     | 930         |
| Approach speed   | mm/min | 600         |
| Return speed     | mm/min | 600         |
| Motor            | kW     | 10.0        |
| Length           | mm     | 1430        |
| Width            | mm     | 750         |
| Height           | mm     | 1450        |
| Weight           | kg     | 1700        |

## Options

- Cutting, Punching, Straightening and Pipe bending tooling available on request