

# TECHNICAL SPECIFICATION

## Morgan Rushworth HBM 30/250 Horizontal Bending Press 415V



The Morgan Rushworth hydraulic horizontal bending machines are ideal for precision bending, straightening, punching and shearing. Available with capacities from 10 tonnes up to 100 tonnes and with a large range of optional tooling, these machines are capable of performing a whole variety of bending operations. The bending stroke and ram return positions are set using a simple digital programmer. Standard tools for bending flat bars are included.

#### **Features**

- Extremely adaptable and capable of a wide range of bending applications
- Digital setting of bending stroke and ram return positions
- Stroke regulation by means of sensitive electric limit switches
- Standard bar bending tools included
- Large range of special tooling available
- o Ideal for one off or production applications
- Forward/reverse footpedal control

#### **Technical Specification**

MODEL		HBM 30/250
Bending capacity	tonne	30
Table size	mm	660 x 1250
Tooling height	mm	250
Stroke	mm	285
Table height	mm	930
Approach speed	mm/min	600
Return speed	mm/min	600
Motor	kW	3.0
Length	mm	1250
Width	mm	650
Height	mm	1250
Weight	kg	1050

### **Options**

o Cutting, Punching, Straightening and Pipe bending tooling available on request