

## Ercolina GB90CNC Giga Bender



Ercolina's GB90CNC Giga Bender CNC mandrel machine is ideal for industrial bending of tube, pipe, square and rectangular profiles to center line radius as small as 1.5D

## Features

- 90 x 5.5 mm capacity
- 2½" Gas inches (5.5 mm) capacity
- 80 x 80 x 4 mm square tube capacity
- Maximum bending radius 300 mm
- Minimum bending radius 1.5 x Ø
- Maximum material length 4 m (optional 6 m table)
- Interactive PLC touch screen offers easy access to auto and manual operating modes, system diagnostics and multiple language capability
- Programmable bend angles with independent material springback setting for each bend
- Standard hydraulic ports accept Ercolina patented (KST) clam shell or (FST) finger clamp systems
- Hand-held remote bending control

## Technical Specification

MODEL	GB90CNC
Flection Modulus	30 cm <sup>3</sup>
Maximum Outside Diameter	90mm
Minimum Outside Diameter	-
Power	6kW
Hydraulic Oil Capacity	100L
Noise Level	62dB
Weight	2340kg (4m) 2400kg (6m)
Length	5500mm (4m) 7500mm (6m)
Width	1570mm
Height	1495mm