

## Ercolina TB180 Top Bender



Ercolina's TB180 Top Bender is ideal for producing consistent quality bends in larger pipe, tube, squares, solids and other profiles.

## Features

- Tube capacity 150 x 9 mm
- 6" Gas inches (7.1 mm) capacity
- Square tube capacity 140 x 140 x 6 mm
- Maximum CLR 800 mm
- Bend to CLR as small as 3 x Ø
- Touch screen programming with system diagnostics in multiple languages
- Quick-change tooling system
- Digital display of bend angle
- Material spring back compensation
- Remote control of bend, return and emergency stop functions
- Accurate counterbending die positioning
- Heavy-duty steel gear case

## Options

- Hydraulic clamping system

## Technical Specification

MODEL	TB180
Flection Modulus	146 cm <sup>3</sup>
Minimum Outside Diameter	10mm - 1.8" Gas
Maximum Shaft Speed	1 rpm
Maximum Center Line Radius (CLR)	800mm
Minimum Center Line Radius (CLR)	36mm
Motor	15kW
Voltage Requirement	220-400V 3PH / 50-60 Hz
Width	1475mm
Height	1900mm
Length	1000mm
Weight	2700kg