

## Ercolina TB100 Top Bender



Ercolina's TB100 Top Bender is ideal for producing consistent quality bends in pipe, tube, squares, solids and other profiles.

## Features

- Mild steel tube capacity 100 x 6mm
- 3" Gas inches (5.5 mm) capacity
- Square tube capacity 60 x 60 x 6 mm
- Maximum CLR 400 mm
- Bend to CLR as small as 2 x Ø
- Touch screen programming with system diagnostics in multiple languages
- Quick-change tooling system
- Digital display of bend angle
- Material spring back compensation
- Remote control of bend, return and emergency stop functions
- Accurate counterbending die positioning
- Heavy-duty steel gear case

## Technical Specification

MODEL	TB100
Flection Modulus	42 cm <sup>3</sup>
Minimum Outside Diameter	10mm - 1.8" Gas
Maximum Shaft Speed	0 -1.3 rpm
Maximum Center Line Radius (CLR)	400mm
Minimum Center Line Radius (CLR)	36mm
Motor	2.5kW
Voltage Requirement	400V 3PH / 50-60 Hz
Width	500mm
Height	1200mm
Length	850mm
Weight	290kg