## Meyer ST3066 Precision Gap Bed Centre Lathe



The Meyer Precision Lathes range from 330 mm to 660 mm swing capacities and from 1000 mm to 3000 mm distance between centres. The ST range are large capacity machines with 660 mm swing dimension and distance between centres available up to 3000 mm . Power traverse is fitted as standard equipment to all ST model which is particularly operator friendly for the longer length machines. All Meyer lathes are of the Gap Bed design with precision ground bed and saddle. Meyer machines are equipped with generous levels of standard equipment including 3 and 4 jaw chucks and face plate


## Features

- Chuck guard with interlock switch

Precision ground bed and saddle
Steady rest
Follow rest
3 \& 4 jaw chucks
Face plate
Halogen work light
Coolant System
2 axis DRO
Super quick tool change system with 4 holders
Power traverse

Technical Specification
MODEL ST3066

## Capacities

| Swing over bed mm | 660 |
| :--- | :---: |
| Swing over cross-slide mm | 440 |
| Swing over gap mm | 900 |
| Length of gap mm | 250 |
| Distance between centres mm | 3000 |
| Width of bed mm | 400 |

Feed Rates

| Longitudinal - no of steps | 25 |
| :--- | :---: |
| Longitudinal - range mm/rev | $0.022-0.74$ |
| Cross - no of steps | 25 |
| Cross - range mm/rev | $0.044-1.48$ |
| Max travel of cross-slide mm | 368 |
| Max travel of compound rest mm | 230 |

## Thread Cutting

| Metric - no of steps | 54 |
| :--- | :---: |
| Metric - range mm | $0.45-120$ |
| Imperial - no of steps | 54 |
| Imperial - range TPI | $7 / 16-80$ |
| Diametric - no of steps | 42 |
| Diametrice - range DP | $7 / 8-160$ |
| Module - no of steps | 42 |
| Module - range MP | $0.25-60$ |
| Lead screw pitch mm | 2 or 12 |

Headstock

| Spindle nose | D1-8 |
| :--- | :---: |
| Spindle bore mm | 105 |
| Spindle bore taper MT | 5 |
| Spindle speeds - no of steps | 16 |
| Spindle speeds - range rpm | $26-1700$ |

## Tailstock

| Quill diameter mm | 90 |
| :--- | :---: |
| Quill travel mm | 235 |
| Quill taper MT | 5 |
| Power |  |
| Motor kW | 7.5 |

## Dimensions

| Length mm | 4720 |
| :--- | :--- |
| Width mm | 4720 |

## Options

- Taper turning attachment

