

## Morgan Rushworth PB NC 4100/240 Hydraulic Pressbrake

Stock Code: M5015



The conventional PB series pressbrake are manufactured with a heavy duty welded steel frame with strong torsion bar and hydro mechanical balancing system ensuring a long working life. PB machines range from 35 tonnes through to 300 tonnes with a bending length of up to 4100mm. All PB machines accept euro style tooling and are supplied with digital readouts for stroke control and for the power backgauge position. Side and rear guards with electrical interlocks are fitted as standard for increased safety.



## Features

- European style top tool holders with wedge adjustment.
- Standard tooling: Gooseneck top tool and multi-vee bottom tool.
- Front operated, 750mm ballscrew backgauge with digital readout control (to 0.1mm precision) and two finger-stops with micro-adjustable height.
- Ram stroke control by precision mechanical-stops built into each cylinder and electrically adjusted by push-buttons with a digital position display.
- Independent position control of one cylinder-stop to provide fine angle adjustment and/or conical bending possibility.
- Pressure switch and gauge to regulate bending tonnage and to prevent overbending due to bottoming of tools.
- Pre-set, two-speed bending cycle giving fast approach, slow bending and fast return.
- 3-function footswitch: normal bending, beam pause at any stroke point, automatic beam return upon release of footswitch.
- Pendant control unit.
- Hand screw clamps and chains to align and secure bottom die.
- Two backgauge fingers.
- Two front support arms.

## Options

- Programmable (NC) control for Y (stroke) and X (backgauge) axes.
- 1000mm backgauge length.
- Top tool quick release clamps.
- Laser tool guard.
- Anti deflection system.
- Additional backgauge fingers.
- Additional front support arm.

## Technical Specification

MODEL	PB NC 4100/240
Bending power tonnes	240
Bending length mm	4100
Distance between columns mm	3550
Y rapid speed mm/sec	100
Y working speed mm/sec	8
Y return speed mm/sec	55
Travel in X axis mm	750
Oil capacity Ltr	260
Motor power kW	18.5
Stroke mm	160
Daylight mm	565
Throat depth mm	310
Table height mm	880
Table width mm	240
Machine width mm	1650
Length mm	5300
Height mm	2650
Width mm	2050
Weight kg	15000