

# **TECHNICAL SPECIFICATION**

# Morgan Rushworth HSRD 550/800 Hydraulic Section Bending Machine

Stock Code: M6011



The Morgan Rushworth HSRD are one of the highest capacity ranges of section bending machines available. The largest HSRD 550/800 model can effortlessly roll 558mm x 22mm pipe and weighs a remarkable 61 tonnes. In all there are 6 models in the range starting with the 150mm model, all with powerful hydraulics controlling roll up and down translation, roll rotation and lateral guide roll movement.

The HSRD machines are of the double prebending design with bottom rolls controlled independently with seprate digital readout indicating roll position.



#### **Features**

- o All three rolls driven for excellent traction
- o Hardened rolls
- o Moveable control panel
- o Digital readout indicating both back rolls position
- o Overload protection device
- o Hydraulically powered rotation
- o Hydraulically adjusted lateral guide rolls in 2 axis
- o Variable speed of rotation

### **Options**

- o Tube / profile rolls
- Variable speed of rotation
- o Spiral bending device
- o NC control system
- o CNC control system
- o Digital display for guide rolls
- o IUH profile pulling system

## **Technical Specification**

MODEL	HSRD 550/800
Section Modulus mm <sup>3</sup>	5500
Power kW	99
Rolls Ø mm	800
Shaft Ø mm	360
Bending speed m/min	7
Length mm	6580
Width mm	4820
Height mm	4310
Weight kg	61500
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