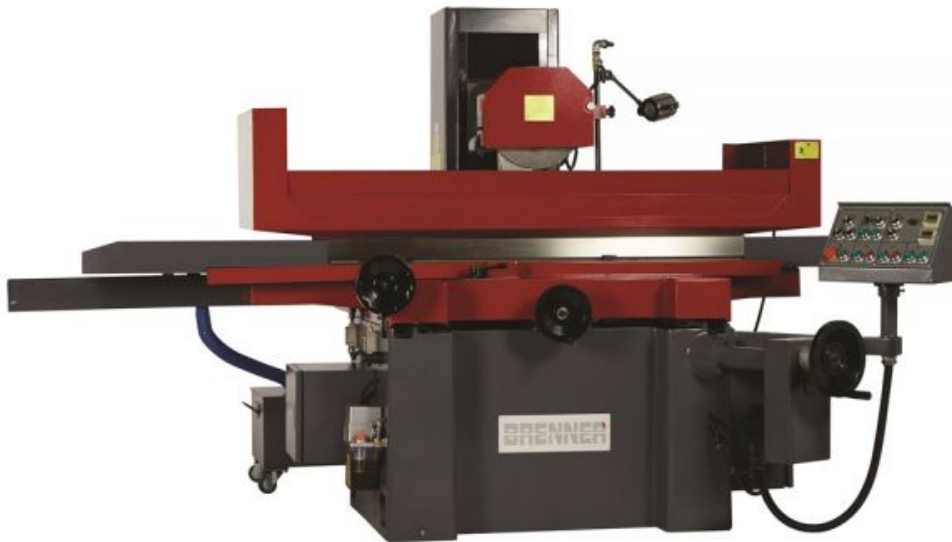


## Brenner 818 HAD Auto Feed Surface Grinding Machine



The Brenner HAD Rapid Feed Surface Grinding Machines are produced with highly rigid cast iron body ensuring maximum rigidity. These models feature automatic feed on longitudinal, cross and vertical axes. They are designed to operate with low vibration, high accuracy and low maintenance requirements and include centralised one-shot lubrication. A permanent magnetic chuck, coolant system and a halogen working light are all standard equipment.

Features

- Highly rigid cast iron body
- Automatic longitudinal feed
- Automatic cross feed
- Automatic vertical feed
- Permanent magnetic chuck
- Ball bearing guideways
- Central lubrication system
- Coolant system
- Halogen work light
- Grinding wheel included

Technical Specification

MODEL	818 HAD
Working surface of table mm	200 x 460
Max longitudinal travel mm	510
Max cross travel mm	238
Max table load (incl. magnetic chuck) kg	120
Distance between table & spindle centre mm	450
Longitudinal automatic feed range m/min	7 - 23
Cross automatic feed range mm/min	0.1 - 8
Cross rapid speed mm/min	990
Cross handwheel feed rate mm/div	0.02
Vertical automatic feed speeds mm	0.005, 0.01, 0.02, 0.03, 0.04, 0.05
Grinding wheel size mm	200 x 20 x 31.75
Spindle speed rpm	2850
Spindle motor kW	1.5
Length mm	2050
Width mm	1400
Height mm	1675
Weight kg	1600